

CLEAN UP:

Clean brushes and equipment with mineral spirits. Dispose of unused paint and waste in accordance with local, state and federal regulations.

COVERAGE:

Alkyd Metal Primer will cover 400 square feet per gallon (37 square meters per 3.785 liters) of smooth surfaces. Rough surfaces require more paint. Add 10% when figuring paint requirements for loss and wastage.

DRYING:

Optimum drying conditions are 60° F. to 90° F. (16° C. to 32° C.) at 50% R.H.

Dust Free	1 Hours
To Touch	2 Hours
To Recoat	Overnight

Lower temperatures and high humidity will slow dry.

RECOMMENDED TOPCOATS:

Alkyd Metal Primer may be topcoated with oil, alkyd and latex interior and exterior finishes. Do not topcoat with paints containing strong solvents such as xylene, toluene, etc.

LIMITATION OF LIABILITY: To the best of our knowledge, the technical data contained herein is true and accurate at the date of issuance, but is subject to change without prior notice. We make no guarantee of any kind, express or implied, including merchantability and fitness for particular purposes. Liability, if any, is limited to replacement of the product or refund of the purchase price. Labor, or cost of labor, and other consequential damages are hereby excluded.

OIL BASE RED OXIDE METAL PRIMER

2-13

DESCRIPTION:

Oil Base Red Oxide Metal Primer is a premium quality, rust preventative alkyd primer to insure adhesion of finish materials. Red Oxide Metal Primer is intended particularly for interior and exterior metal surfaces such as iron, steel and aluminum. Corrosion resistance of this product is suited to protect field machinery, farm equipment and storage tanks, and can be topcoated with latex or oil based products. Products may be applied by brush, roller or spray.

Values based on **Oil Base Red Oxide Metal Primer, 2714**

Weight Gallon:	11.01
Weight Solids:	68.8%
Volume Solids:	47.3%
Coverage:	
@ 1 Dry Mil:	759 sq. ft./gallon
@ Spread Rate:	400 sq. ft./gallon (4.0 mils wet) Deposits a 1.9 mil dry film
VOC (g/l):	Not to exceed 400
Viscosity:	75-80 K.U. @ 77° F.
Gloss @ 60:	5-20
Grind (Hegman):	#5
DOT Class:	Combustible, Flash Point 103°F.
Federal Specification:	TT-P-636 Performance Alternate
HMIS/NFPA:	1,2,0
Cure Time (Based on 70° F. & 50% R.H.):	
To Touch:	2 hours
To Recoat:	Overnight

Recommended Thinner: None. Apply at package viscosity. Mineral spirits for clean-up

Temperature Resistance: Continuous 150° F., Intermittent 200° F.

CAUTION! Keep away from heat and open flame. Avoid prolonged contact with skin and breathing of vapor or spray mist. Do not take internally. Close container after each use. Use only with adequate ventilation. KEEP OUT OF REACH OF CHILDREN. For specific safety requirements, refer to the Material Safety Data Sheet.